

SAF™ PA12 technology

Datasheet

SAF™ PA12 is available for use with the H350, a material offering numerous benefits, most notably in delivering a high level of accuracy. Tight thermal control on the H350 leads to consistent parts and high nesting densities, and thus more parts per build. The following data highlight the capability of SAF™ PA12.

Property	Mean	Unit	Standard*
Tensile Strength (XZ,YX)	47 (6817)	MPa (psi)	ASTM D638-14
Tensile Strength (ZX)	45 (6672))	MPa (psi)	ASTM D638-14
Elongation at Break (XZ,YX)	11	%	ASTM D638-14
Elongation at Break (ZX)	5	%	ASTM D638-14
0.2% Offset Yield Strength (XZ,YX)	33.5 (4859)	MPa (psi)	ASTM D638-14
0.2% Offset Yield Strength (ZX)	32.2 (4670)	MPa (psi)	ASTM D638-14
Tensile Modulus (XZ,YX)	1750 (254)	MPa (ksi)	ASTM D638-14
Tensile Modulus (ZX)	1700 (247)	MPa (ksi)	ASTM D638-14
Flexural Strength (XZ,YX)	40 (5801)	MPa (psi)	ASTM D790-17
Flexural Strength (ZX)	41 (5946)	MPa (psi)	ASTM D790-17
Flexural Modulus (XZ,YX)	900 (131)	MPa (ksi)	ASTM D790-17
Flexural Modulus (ZX)	925 (134)	MPa (ksi)	ASTM D790-17
Notched Impact Strength (XZ,YX)	4.17 (1.98)	kJ/m ² (Ft.lbf/in ²)	ASTM D256-10
Notched Impact Strength (ZX)	3.36 (1.60)	kJ/m ² (Ft.lbf/in ²)	ASTM D256-10

*testing based on stated ASTM standards with the following exceptions: tests performed at ambient laboratory conditions (approximately 21 °C and ambient humidity). Samples not conditioned as per stated methods prior to testing.

General	Mean	Unit	Standard
Part Specific Gravity	0.98		ASTM D792-13
Virgin Particle Size D50	56 (2.2)	µm (thou)	
Virgin Powder Melting Point	185 (365)	°C (°F)	

Thermal	Mean	Unit	Standard
Heat Deflection Temperature (0.45MPa/65psi)	173 (343)	°C (°F)	ASTM D648
Heat Deflection Temperature (1.82MPa/264psi)	77 (171)	°C (°F)	ASTM D648
Coefficient of Thermal Expansion	160 (0.089)	µm/°C.m (thou/in.°F)	ASTM E831
Specific Heat Capacity (20°C/68°F)	1.69 (0.4)	J/g.°C (BTU/lb.°F)	ASTM E1952
Thermal Conductivity (23°C/73°F)	0.192 (1.34)	W/m K (BTU (th) inch/hr.ft.°F)	ASTM E1952
Electrical	Mean	Unit	Standard
Surface resistivity	5.53 x10 ¹³	Ohm	ASTM D257
Volume resistivity	4.19 x10 ¹⁴	Ohm-cm	ASTM D257
Bio compatibility	Result	Unit	Standard
Determination of Sensitization - human cell line activation test (h-Clat)	Non-Sensitizer	N/A	OECD 442E 2018-06
Determination of Skin Irritation	Non-irritant	N/A	ISO 10993-10 2014-10 / OECD 439 2015-07
Determination of Cytotoxicity	Material shows no cytotoxic effect	N/A	DIN EN ISO 10993-5, 2009, Annex D
Flammability	Mean	Unit	Standard
UL94 HB	Pass	Not Applicable	UL94 (April 2022)

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² The specifications and/or information on which this document is based are subject to change without notice.

³ The information presented are typical values intended for reference and comparison purposes only. They should not be used for design specifications or quality control purposes. End-use material performance can be impacted (+/-) by, but not limited to, part design, end-use conditions, test conditions, etc. Actual values will vary with build conditions. Tested parts were built on the Stratasys H350 3D printer. Product specifications are subject to change without notice. The performance characteristics of these materials may vary according to application, operating conditions, or end use. Each user is responsible for determining that the Stratasys material is safe, lawful, and technically suitable for the intended application, as well as for identifying the proper disposal (or recycling) method consistent with applicable environmental laws and regulations. Stratasys makes no warranties of any kind, express or implied, including, but not limited to, the warranties of merchantability, fitness for a particular use, or warranty against patent infringement.

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